

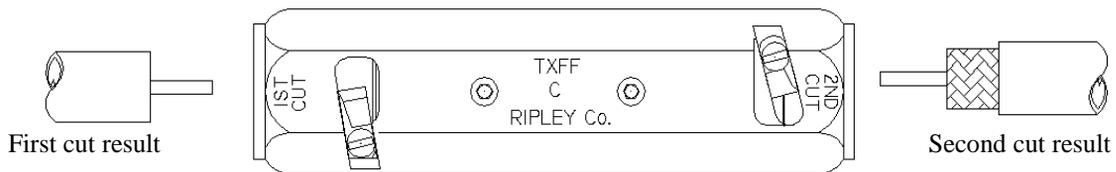
Instructions for TXFF and TXFF-Q

(Stripping Tool for TFC Flexible Feeder)

Warning: This tool is not insulated against electrical shock and should be used with electrically insulated gloves. This tool is not to be used for purposes other than intended.

NOTE: These tools are specifically designed for Times Fiber's "Flexible Feeder" cables. The table below describes the proper tool identification requirement for a specific connector manufacturer and cable construction. Insure that you have the correct tool for the cable you are using. The TXFF tool is designed for use on standard and tri shield cables and is green in color. The TXFF-Q is blue and is designed for use on quad shield cable.

OPERATING INSTRUCTIONS:



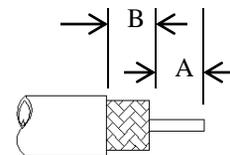
1. Using a good quality cable cutter, cut the cable end squarely.
2. After cutting the cable end, reform the end to insure that the cable is round and that the center conductor is centered in the cable end.
3. Position the cable into the end of the tool as indicated as "1st Cut". This will trim the conductor length.
4. Rotate the tool clockwise with forward pressure until the tool turns easily. This indicates that the 1st cut is completed. Remove the cable from the tool.

Note: Too much forward pressure will result in a poor quality cut on the dielectric and bonded foil. Stripped material should be approximately 1/16" to 1/8" in width for the best results.

5. To remove the jacket from the cable, turn the tool around and position the cable into the end of the tool indicated as "2nd cut".
6. Rotate the tool clockwise with minimal forward pressure until the tool rotates freely, exposing the braid. Remove cable from the tool. The cable is now ready for the connector.

Ordering Guide for TXFF & TXFF-Q

Cablematic Model #	Cable Shield Construction	Connector Manufacturer	Trim Dimension	
			A	B
TXFF C	STD & TRI	Cabel-Con	0.551	0.433
TXFF Q C	QUAD	Cable-Con	0.551	0.433
TXFF A/G	STD & TRI	Amphenol, Gilbert, T&B	1.000	0.250
TXFF-Q A/G	QUAD	Amphenol, Gilbert, T&B	1.000	0.250
TXFF-P	STD & TRI	PPC	0.552	0.250
TXFF-Q P	QUAD	PPC	0.552	0.250



Replacement Blades:

First Cut - CB 26

Second Cut - CB 60

Warranty: RIPLEY warrants its products against defective materials and workmanship for a period of one year from date of shipment from the RIPLEY factory provided the product is utilized in accordance with instructions and specified ratings.



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